

Magnet Mounting Instructions



Mounting Options:

MAG09 (Part #98515) – Side mounting to mold

MAG07 (Part #98513) –Bottom mounting with 1" standoff

MAG10 (Part #98889) – Bottom mounting with 2" standoff

MAG11 (Part #98890) – Adjustable standoff mounting for various mounting configurations

Hardware Included

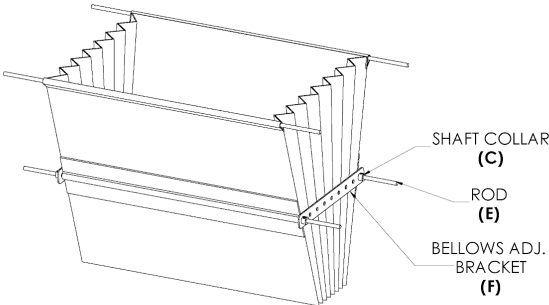
		MAG09	MAG07	MAG10	MAG11	
A	3" Side Mounting Brackets	Note: Comes with Guideskirt & Chute Hardware				
B	1 1/4" Dia 10-24 Magnet, 99 lb Pull	4	4	4	4	
C	10-24 x 3/8" Button Head Screw	4	N/A	N/A	N/A	
D	3/16" x 1" Eyebolt	N/A	4	N/A	N/A	
E	Open Eyebolt, 10-24 x 2.312"	N/A	N/A	4	4	
F	10-24 Jam Nuts	N/A	4	4	4	
G	Chain	N/A	N/A	N/A	12'	

Tools Required

- Measuring tape
- 1/8" Allen wrench (used on MAG09 only)
- 3/8" wrench (not needed with MAG09)

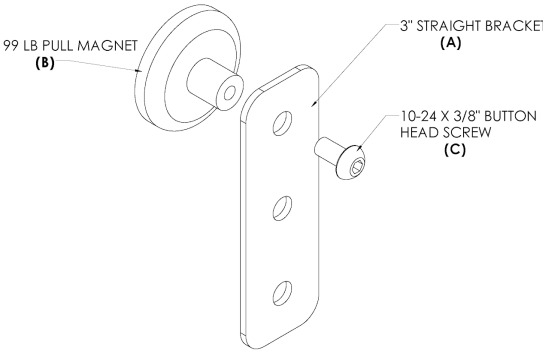
Mounting Instructions

Assemble Guideskirts and Chutes: according to the assembly instructions.



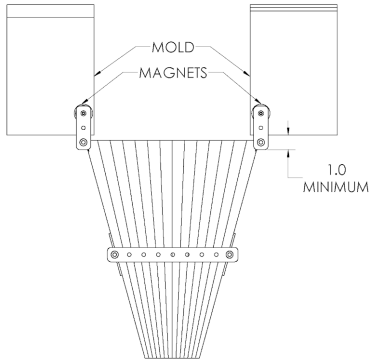
MAG09 only

Assemble Magnets: secure the 3" bracket (A) to the magnet (B) with the 10-24 screw (C) using a 1/8" Allen wrench.



MAG09 only

Place Magnets: install the magnets (B) along the bottom edge of the side of the mold, maintaining a minimum of 1" clearance.

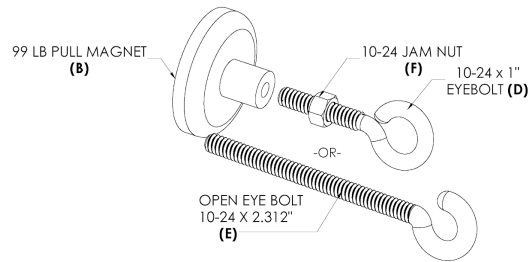


Magnet Mounting Instructions



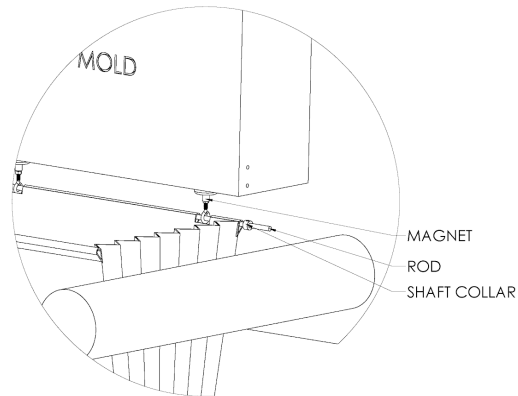
MAG07, MAG10, MAG11

Assemble Magnets: thread the jam nut (F) onto the screw (D or E), then thread the screw into the magnet (B). Tighten the jam nut (F) against the magnet standoff to lock it in place.



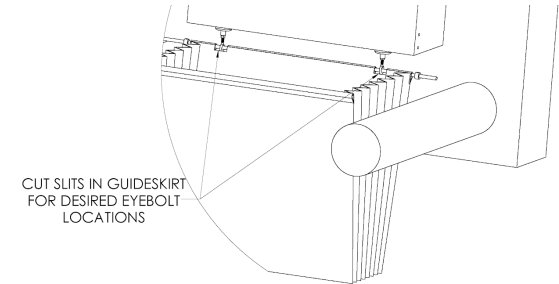
MAG07 & MAG10 only

Place Magnets: install the magnets (B) along the bottom of the mold, then install the top rods through the eyebolts and secure according to the assembly instructions.



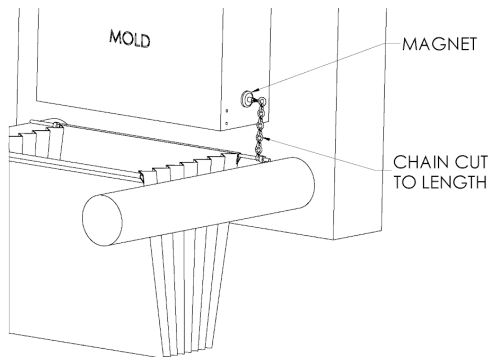
MAG07 & MAG10 only

Please Note: if magnets are installed at guide skirt locations, cut slits in the guide skirt for the desired eyebolt locations. Do not cut through the stitching.



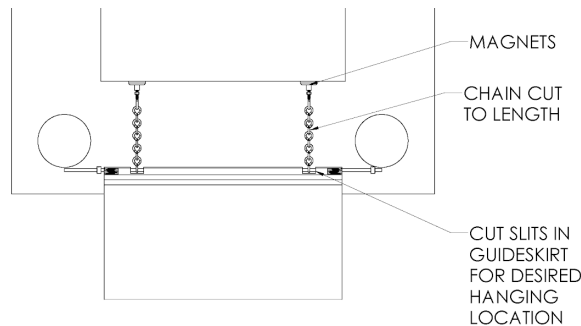
MAG11 Side Mounting only

Place Magnets: install the magnets (B) in the desired locations along the side of the mold, then measure and cut the chain (G) to the desired length, maintaining a minimum of 1" clearance.



MAG11 Bottom Mounting only

Place Magnets: install the magnets (B) in the desired locations along the bottom of the mold, then measure and cut the chain (G) to the desired length.



MAG11 only

Install Top Rods: Attach one end of the chain (G) to the open eyebolt (D) and the other end to the top rod. Secure both ends following the assembly instructions.

