

Guideskirt & Chute Assembly Instructions



Models Used With:

4-Pack (Part #87507): MD, MS, SBS, FR

8-Pack (Part #87508): WSL, SL, MST, MTP, DD

(Model No. located on inside top)

Hardware Included

		4-Pack	8-Pack	
A	Straight 3" Side Mounting Brackets	4	4	
B	1/4-20 x 1/2" Socket Head Cap Screws	8	8	
C	1/4" Shaft Collars	4	8	
D	3/32" Allen Wrench	1	1	
E	Rods	2	4	
F	Bellows Adjusting Brackets	N/A	2	

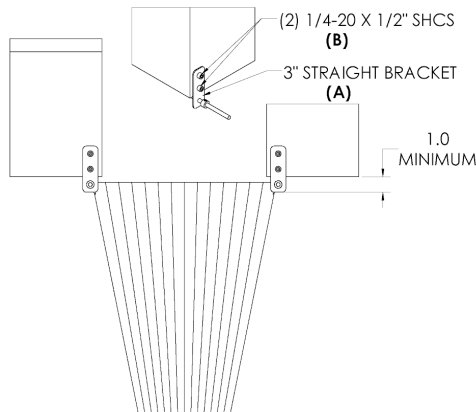
Tools Required

- Measuring tape
- Drill & #7 (.201) bit **(not needed with optional magnet kits)**
- 1/4-20 Tap **(not needed with optional magnet kits)**
- 3/16" Allen wrench
- 3/32" Allen wrench (included)

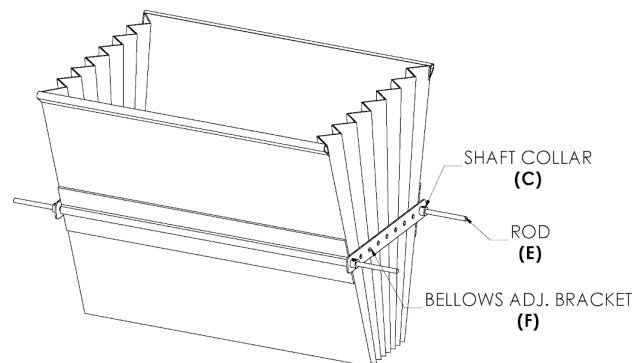
Mounting Instructions

Position Brackets: place 3" brackets (A) along the bottom edge of the side of the mold, maintaining at least 1" clearance.

Drill & Tap: drill, tap, and bolt brackets with included hardware (B) and 3/16" Allen wrench **(skip if using optional magnet kits)**



8-Pack Only – Middle Rods: feed shorter rods (E) through middle pockets and bellows-adjusting brackets (F); secure with shaft collars (C) and tighten with 3/32" Allen wrench (D).



Install Top Rods: position in place, slide longer rods (E) through top pockets and insert ends into bolted 3" brackets (A) tighten shaft collars (C) with 3/32" Allen wrench (D).

Verify: check alignment and tighten all fasteners.

