



“Conveyor Leg Support Charts”

Conveyor Leg Support Charts: These charts are recommended quantities of leg supports based upon normal conveyor belt lengths for all aluminum and steel horizontal / cleated belt incline conveyors. Note: Cleated belt incline conveyors have limited lengths in SFA series of 15’ and 30’ in HD series.

| Overall Conveyor Length | Number of Leg Sets |
|-------------------------|--------------------|
| 2'-6' | 1* |
| 4'-14' | 2 |
| 15'-24' | 3 |
| 25'-34' | 4 |
| 35'-44' | 5 |
| 45'-50' | 6 |

- * Leg to be a “T” or “B” type, models include LST3 through LST7 & LSTA3 through LSTA7 or LSB3 through LSB7.
- Note: for conveyor lengths longer than 50’ consult factory