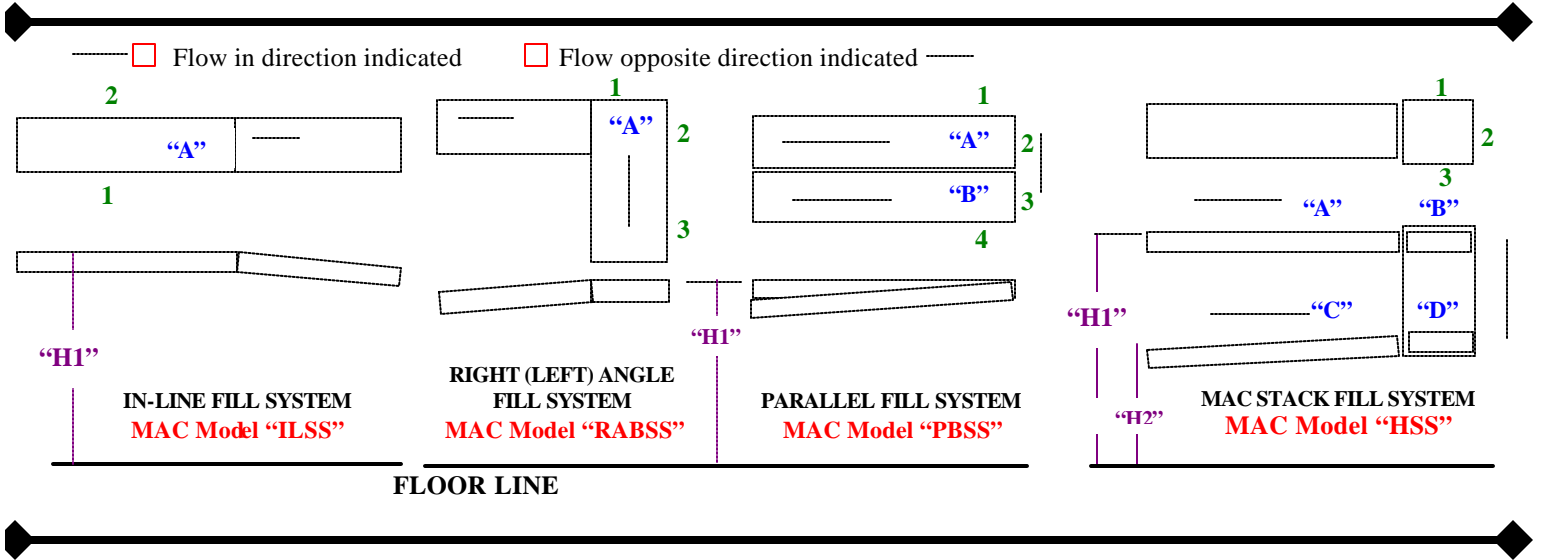


MAC Automation, Inc. - Providing SOLUTIONS for your Parts Handling Needs!!

BOX/TOTE FILL QUOTATION REQUEST FORM					
Company:		Address:			
Contact:		City, State, Zip:			
Phone:	() -	Rep / Dist.:		Ph/Fx:	
Fax:	() -	Salesman:			
E-Mail:		E-Mail:			



Select the box fill model required: ILSS RABSS PBSS HSS HSSM _____ (# of levels)

Required Material: Steel Extruded Aluminum **Height From The Floor:** H1 _____" H2 _____"

- Indexing Conveyor -

Empty Box Conveyor Model (For Factory Use): LPA SF LF HD **Size:** _____" Long x _____" Wide

Level of Belt Indexing Conveyor: Top Bottom **Are The Legs Required to be Adjustable?:** Yes No

Direction of Flow: Same as shown Opposite what is shown **Belt Type:** Black PVC - or - B _____

- Container Information -

Containers to be filled: Corrugated Boxes Plastic Totes

Box Size(s) to Be Used: _____" Wide x _____" Long x _____" High (Flaps up Flaps down)
 _____" Wide x _____" Long x _____" High (Flaps up Flaps down)
 _____" Wide x _____" Long x _____" High (Flaps up Flaps down)

If Totes, Please State: Manufacturer: _____, Model Number: _____ **Lids?:** Hinged Snap On

Number of Empty Containers Desired: _____ **Number of Full Containers Desired:** _____

- Full Box Conveyor -

Full Box Conveyor Model (Factory Use): GR2 LPA SF LF HD **Size:** _____" Long x _____" Wide

Belt Type: Standard is our Gravity Roller System. **If Factory Approved Custom:** Black PVC - or - B _____

Available Floor Space for Equipment: _____" Wide x _____" Long

- Filling Information -

Fill Box by: Cycle Count Counting parts using photo-eye Weight Weigh Count All Listed

If Cycle Count, Interlock?: Yes No **Customer Signal Voltage:** 120V, 1ph 24VDC Dry Contact

Time Required To Fill Box: _____ Seconds - or - _____ Hours

Box to be filled using: Feed Conveyor Robot Other Method: _____

NOTE: If Feed Conveyor is required, please fill out a Conveyor RFQ and provide machine dimensions.

Other method of filling: _____

If robot, state lowest height part will be released: _____" Layer Pack Bulk Pack

Fill Position Desired (See Drawing Above for Reference): "A", "B", "C", "D"

NOTE: Robotic fill is usually done at position "A" or "B" on model "HSS" for easy container entry.

Maximum Box/Tote Filled Weight: _____ Pounds - or - _____ Kg.

Liner in container being used?: Yes No **Container Sample Supplied To MAC:** Yes No On the way

The Box Loader will be positioned near the I M M: Perpendicular to the clamp end On non- control side control side

Adjustable Side Rails (if desired): One Side Two Sides **Height:** 6" (MAC Standard) Other: _____"

- Control Information -

Control Panel Location (Reference Drawing): "1", "2", "3", "4"

Bottom of Panel to Floor: _____" - or - MAC Discretion **Panel Facing:** Over, or Away **from conveyor.**

Cycle Time of Machine: _____ Seconds, **# of Parts per Cycle:** _____ Pieces, **Minimum Box Index Time Reqd.:** _____ Seconds

Smallest dimensions of parts to be handled: _____" Wide x _____" Long x _____" High

Largest dimensions of parts to be handled: _____" Wide x _____" Long x _____" High

Were Part Samples Supplied? : Yes No On the way

PLC Control Options: MAC Standard Equipment (AB micro logix 1000/12000) - or - (Choose from below)

General Electric - Specific Model Number: _____, Allen Bradley - Specific Model Number: _____

Square D - Specific Model Number: _____, Mitsubishi - Specific Model Number: _____
 Omron - Specific Model Number: _____, Siemens - Specific Model Number: _____
 Other: _____ - Specific Model Number: _____

Supply Voltage: 110VAC 208 VAC 220VAC 440 VAC **Phase:** Single - or - Three

Alarm Options: Visual Audible Both

Height for visual alarm if plant standard applies: _____”, Decibel level of audible alarm if plant standard applies: _____ db

Please describe any special sequence of operations for special applications, in the box below:

Connections to customer devices?: Signal from Molding Machine Signal back to the Molding Machine

Please select: Dry Contact 110VAC 24VDC

- Paint, Charges & Comments -

Paint Color: Metallic Silver (Standard)

Blue White Green Light Gray Medium Gray Dark Gray Tan

Crème Sullex White Crème Other: _____

Customer Supplying Custom Paint?: Yes No

Other Charges?: \$ _____

Other Comments, Questions, or Concerns?:
